



Southern Scentsations Inc

www.greatcandle.com

Pillar Instructions

Items Required

Pouring Pot

Presto Kettle to Melt Wax

Pillar/Votive Wax

Thermometer

Fragrance Oil

Colorant for wax

Wick

Candle Dye

A digital scale

Pillar Mold

Magnetic Mold sealer or something to secure wick and seal
Wick Bar (or something you can secure your wick to while the
pillar is setting up)

1. Using your digital scale, correctly weigh out the amount of pillar wax you will be using. Set this aside.
2. Melt wax. Never leave melting wax unattended. The best way to melt your wax is the double boiler method. You will want to periodically check the temperature by using your thermometer.

You will want to heat your pillar wax to 165-170 degrees Fahrenheit. Never heat above 175 degrees Fahrenheit; this will burn your wax.

3. While you are melting your wax, it is a perfect time to

set up your wicks. Get the mold, your wick, and the magnetic mold sealer for bottom of mold. Thread the wick through the hole in the bottom of the mold. You will want to secure the wick, and prevent any melted wax from leaking by placing a magnetic mold sealer over the wick and hole.

Please note: With pillar candles the top of the pillar mold will actually be the bottom of your candle when you are finished.

4. Pulling from the open end of the mold, you will want to carefully straighten your wick. Do not pull to hard, or you will pull up your wick from the bottom of the mold. Make sure the wick is also centered. Secure the loose end to the wick bar. Leave two inches loose from the wick bar.

5. When your wax reaches 175 degrees Fahrenheit. Remove from heat source. Add the color. You will want to ensure that the color is thoroughly even among all of the melted wax, but be gentle when stirring the color in.

6. Once all of your wax and color is combined, you will want to add your fragrance oil. 1 to 1 ½ oz per pound of wax.

7. Once you have the color and fragrance added you will want to stir your wax to help mix the fragrance and color into the wax at 175 degree. Aim to stir for 2 full minutes. You do not want to stir vigorously; a gentle steady stir is

what you are looking for.

8. Pour your wax into mold.

9. Once your wax is poured, let top get slightly set up (this will depend on the room temperature how fast the pillar starts to set up) and poke relief holes using skewer stick insert in wax around the wick area all the way down about three time to release air. **If this is not done candle will break when the burning wick hits the air pocket. If you forget to do this I suggest you start over.....**

10. You will need to do a re-pour 170 degree once your pillar is set up when the side of the mold feels slightly warm to the touch top off with remaining wax for a smooth level top.

11. Once completely cooled your pillar should slide easily from mold.

12. The next step is to trim your wick.

13. Let Pillars cure for 7 days prior to lighting.

We recommend:

Testing---Light pillar on protective plate and let burn for at least 6 hours if diameter is 3inches or more to insure proper burn. Never sell or give pillar away until your testing is complete.

You never know how long your customers are going to let pillar burn to make sure your test include a 6 hour burn.

Never leave a burning pillar unattended.

Never burn pillar candles around pets or children.

Never burn pillar candles in a drafty area.

Never burn a pillar candle without a pillar safe base underneath it